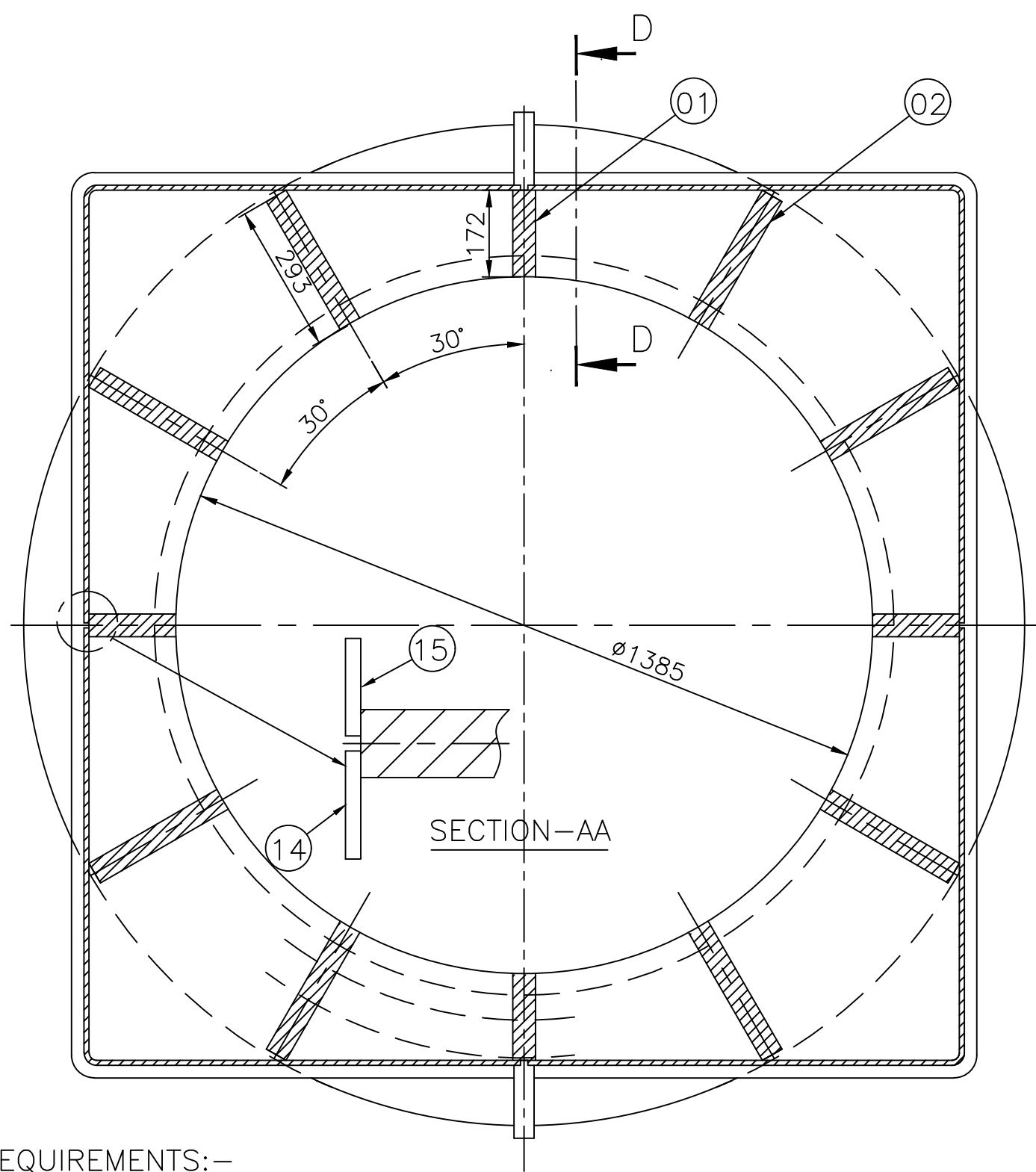
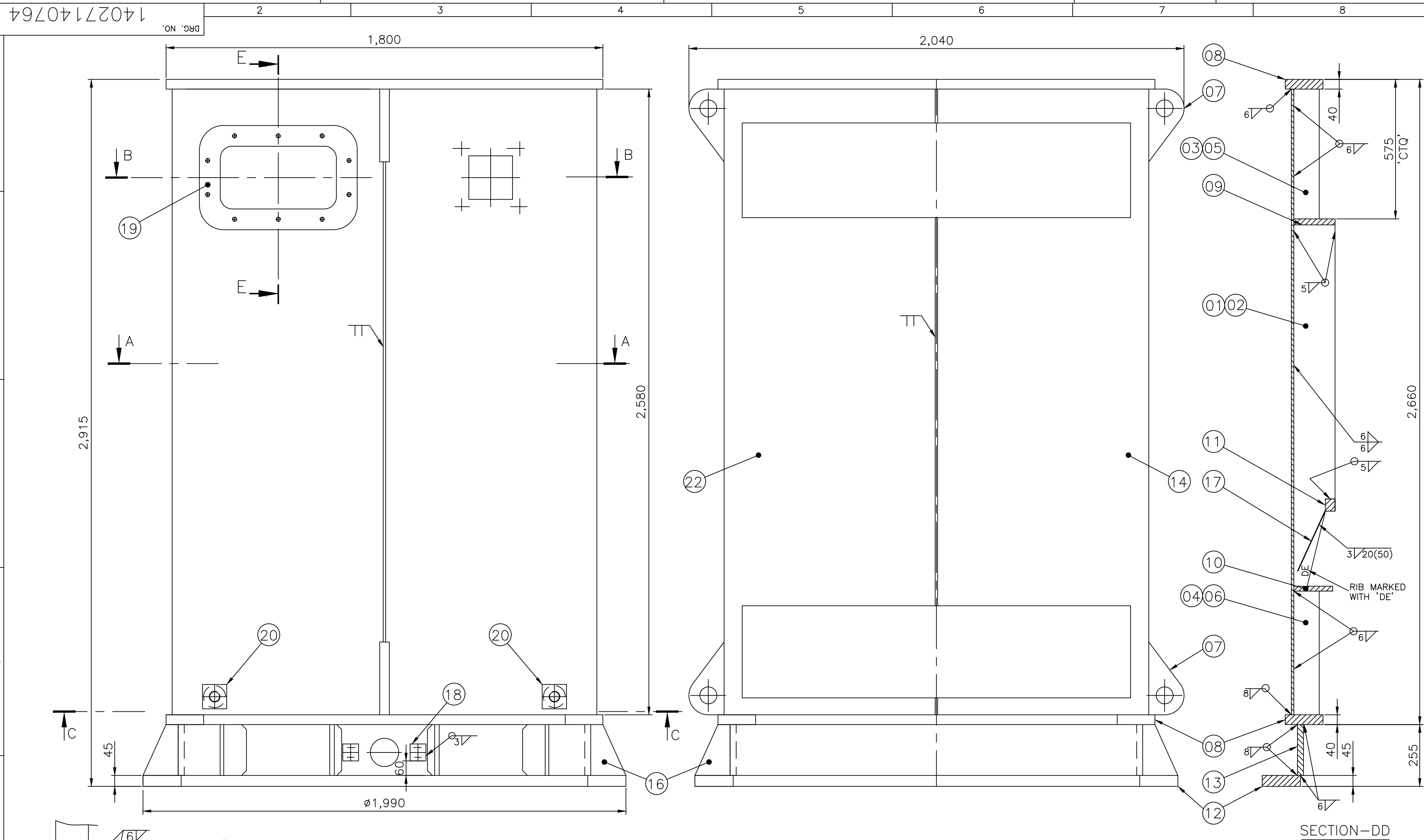


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INVENTORY NO. 14027140764
SIGN. & DATE REF. DRG. NO.

FIRST ANGLE PROJECTION

(ALL DIMENSIONS ARE IN mm)



TECH. REQUIREMENTS:-

1. PAINTING AS PER AM54173 ON OUTSIDE & INSIDE OF STATOR FRAME.
 2. RIB ITEM 16&21 ARE MATCHED ACCORDING TO MARK SLOT IN ITEM 13.
 3. REF. WI-052.6152 PART 10 FOR WELDING.
 4. WELDING TO BE AS PER AA0622101 Gr.III.
 5. ALL WELDS TO BE 6/6 UNLESS OTHERWISE STATED.
 6. DIMENSION PARAMETERS MARKED AS 'CTQ' ARE CRITICAL
- REF. PRODUCT STANDARD AM 54168.

GES.NO. 404577019 VAR.00

01		23	WRAPPER PLATE	34027142362	04			235.00	
01		22	WRAPPER PLATE	34027142362	03			235.00	
04		21	RIB	44027142576	01			4.00	
04	GES NO. 404255403	20	HEATER FIXING ARRGT.	24025640001	00				
02		19	TERMINAL BOX FACING	34060111778	01	BP9083032949		11	
04		18	EARTHINHG TERMINAL	34021040202	00	BP9023028201		8.00	
01		17	BRACING STRIP 270 LONG	44026242011	01	BP9093026569		0.30	
08		16	RIB	44027142502	01			3.00	
01		15	WRAPPER PLATE	34027142362	02			235.00	
01		14	WRAPPER PLATE	34027142362	01			235.00	
01		13	FLANGE WRAPPER	34027142332	00			199.00	
01		12	RING	44027142503	01			321.00	
01		11	RING	44027142579	01			56.0	
01		10	CENTRE PLATE	44027142500	01			225.00	
01		09	CENTRE PLATE	44027142499	01			262.00	
02		08	END PLATE	44027142496	01			474.00	
04	2 NOS FOR DE SIDE CUT TO SUIT	07	RIB FOR LIFTING	44027142501	01			17.00	
08		06	RIB 32X227X510			AA1011808170		29.0	
08		05	RIB 25X227X535			AA1011808153		23.83	
02		04	RIB 32X105X510			AA1011808170		13.45	
02		03	RIB 25X105X535			AA1011808153		11.0	
08		02	RIB	44027142578	01			101.0	
04		01	RIB	44027142577	01			56.0	

REV 00		REMARKS		VAR NO.		ITEM NO.		DESCRIPTION		STD.		DRAWING NO.		MATL. CODE		UNIT WT.		ZONE							
VAR 00																									
ADDN INFORMATION		W.O.45063/64/65/66/67A42381		STATUS OF DRAWING		TYPE OF PRODUCT		OR		NAME OF CUSTOMER/PROJECT		1RQ7907		M/S. TSGENCO YADADRI		NAME		SIGN		DATE		NO. OF VAR			
DISTRIBUTION OF PRINT		OC-1		TEX-4		FMM-4		DEPT.		AME		GRADE OF UNITL		D.M. C/M/F		SCALE		WEIGHT (kg)		REF. TO ASSY. DRG.		ITEM NO.		REV	
REV 01		DATE 05.04.19		ALTERED CHECKED		APPROVED		REV 01		DATE 05.04.19		ALTERED CHECKED		APPROVED		CODE 404		TITLE		DRAWING NO.		14027140764		02	
ZONE		ITEMS 22 & 23 ADDED. VIEWS REVISED ACCORDINGLY.		ZONE		WEIGHT OF ITEMS 1,2 & 11 CORRECTED.		ZONE		WEIGHT OF ITEMS 1,2 & 11 CORRECTED.		ZONE		WEIGHT OF ITEMS 1,2 & 11 CORRECTED.		ZONE		WEIGHT OF ITEMS 1,2 & 11 CORRECTED.		ZONE		WEIGHT OF ITEMS 1,2 & 11 CORRECTED.		ZONE	
SHEET NO.				NO. OF SHEET				SHEET NO.				NO. OF SHEET				SHEET NO.				NO. OF SHEET				SHEET NO.	

SIZE A1